

P. O. Box: 23941 Jeddah - 21436, Saudi Arabia
Ph: 00966 50 6342946, (02) 6445388 - Fax: 00966 (02) 6445722
Email: info@mncp.com.sa Website: www.mncp.com.sa
Project Location: Phase 2, Industrial Estate, Rabigh – Saudi Arabia

MATERIAL SAFETY DATA SHEET

ETHYL ACETATE

1. Product Identification

Synonyms: Acetic acid ethyl ester; Acetic ether; Acetoxyethane; Ethyl Acetic Ester;

Ethyl ethanoate

CAS No.: 141-78-6 Molecular Weight: 88

Chemical Formula: CH3COOC2H5

2. Composition/Information on Ingredients

Ingredient	CAS No	Percent	Hazardous
Ethyl Acetate	141-78-6	99 - 100%	Yes

3. Hazards Identification

Emergency Overview

WARNING! FLAMMABLE LIQUID AND VAPOR. HARMFUL IF SWALLOWED OR INHALED. AFFECTS CENTRAL NERVOUS SYSTEM. CAUSES IRRITATION TO SKIN, EYES AND RESPIRATORY TRACT.

Health Rating : 2 - Moderate (Life) Flammability Rating : 3 - Severe (Flammable)

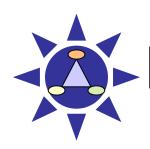
Reactivity Rating : 1 - Slight Contact Rating : 2 - Moderate

Lab Protective Equip : GOGGLES & SHIELD; LAB COAT & APRON;

VENT HOOD; PROPER GLOVES; CLASS B

EXTINGUISHER

Storage Color Code : Red (Flammable)



P. O. Box: 23941 Jeddah - 21436, Saudi Arabia
Ph: 00966 50 6342946, (02) 6445388 - Fax: 00966 (02) 6445722
Email: info@mncp.com.sa Website: www.mncp.com.sa
Project Location: Phase 2, Industrial Estate, Rabigh – Saudi Arabia

Potential Health Effects

Inhalation:

Inhalation can cause severe irritation of mucous membranes and upper respiratory tract. Symptoms may include burning sensation, coughing, wheezing, laryngitis, shortness of breath, headache, nausea and vomiting. High concentrations may cause lung damage. An irritant to the nose, throat, and upper respiratory tract. Exposure to high concentrations have a narcotic effect and may cause liver and kidney damage.

Ingestion:

Causes irritation to the gastrointestinal tract. Symptoms may include nausea, vomiting and diarrhea.

Skin Contact:

Causes irritation to skin. Symptoms include redness, itching, and pain. Repeated or prolonged contact with the skin has a defatting effect and may cause dryness, cracking,

and

possibly

dermatitis.

Eye Contact:

Causes irritation, redness, and pain.

Chronic Exposure:

Chronic overexposure may cause anemia with leukocytosis (transient increase in the white blood cell count) and damage to the liver and kidneys.

Aggravation of Pre-existing Conditions:

Persons with pre-existing skin disorders or eye problems, or impaired liver, kidney or respiratory function may be more susceptible to the effects of the substance.

4. First Aid Measures

Inhalation:

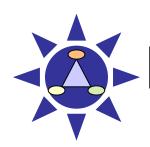
Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Ingestion:

Give large amounts of water to drink. Never give anything by mouth to an unconscious person. Get medical attention.

Skin Contact:

Immediately flush skin with plenty of soap and water for at least 15 minutes. Remove contaminated clothing and shoes. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.



P. O. Box: 23941 Jeddah - 21436, Saudi Arabia
Ph: 00966 50 6342946, (02) 6445388 - Fax: 00966 (02) 6445722
Email: <u>info@mncp.com.sa</u> Website: <u>www.mncp.com.sa</u>
Project Location: Phase 2, Industrial Estate, Rabigh – Saudi Arabia

Eye Contact:

Immediately flush eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids occasionally. Get medical attention immediately.

5. Fire Fighting Measures

Fire:

Flash point: -4C (25F) CC

Auto ignition temperature: 426C (799F)

Flammable limits in air % by volume: lel: 2.0; uel: 11.5

Flammable Liquid and Vapor! Contact with strong oxidizers may cause fire.

Explosion:

Above flash point, vapor-air mixtures are explosive within flammable limits noted above. Sealed containers may rupture when heated. Sensitive to static discharge.

Fire Extinguishing Media:

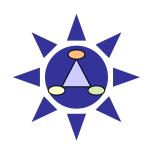
Water spray, dry chemical, alcohol foam, or carbon dioxide. Water may be ineffective. Water spray may be used to keep fire exposed containers cool.

Special Information:

In the event of a fire, wear full protective clothing and NIOSH-approved self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Water may be used to flush spills away from exposures and to dilute spills to non-flammable mixtures. Vapors can flow along surfaces to distant ignition source and flash back.

6. Accidental Release Measures

Ventilate area of leak or spill. Remove all sources of ignition. Wear appropriate personal protective equipment as specified in Section 8. Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Contain and recover liquid when possible. Use non-sparking tools and equipment. Collect liquid in an appropriate container or absorb with an inert material (e. g., vermiculite, dry sand, earth), and place in a chemical waste container. Do not use combustible materials, such as saw dust. Do not flush to sewer! US Regulations (CERCLA) require reporting spills and releases to soil, water and air in excess of reportable quantities. The toll free number for the US Coast Guard National Response Center is (800) 424-8802. If a leak or spill has not ignited, use water spray to disperse the vapors, to protect personnel attempting to stop leak, and to flush spills away from exposures.



P. O. Box: 23941 Jeddah - 21436, Saudi Arabia
Ph: 00966 50 6342946, (02) 6445388 - Fax: 00966 (02) 6445722
Email: info@mncp.com.sa Website: www.mncp.com.sa
Project Location: Phase 2, Industrial Estate, Rabigh – Saudi Arabia

7. Handling and Storage

Protect against physical damage. Store in a cool, dry well-ventilated location, away from any area where the fire hazard may be acute. Outside or detached storage is preferred. Separate from incompatibles. Containers should be bonded and grounded for transfers to avoid static sparks. Storage and use areas should be No Smoking areas. Use non-sparking type tools and equipment, including explosion proof ventilation. Containers of this material may be hazardous when empty since they retain product residues (vapors, liquid); observe all warnings and precautions listed for the product.

8. Exposure Controls / Personal Protection

Airborne Exposure Limits:

-OSHA Permissible Exposure Limit (PEL): 400 ppm (TWA)

-ACGIH Threshold Limit Value (TLV): 400 ppm (TWA), A4 - Not classifiable as a human carcinogen.

Ventilation System:

A system of local and/or general exhaust is recommended to keep employee exposures below the Airborne Exposure Limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. Please refer to the ACGIH document, *Industrial Ventilation, A Manual of Recommended Practices*, most recent edition, for details.

Personal Respirators (NIOSH Approved):

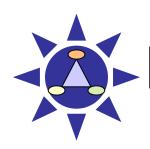
If the exposure limit is exceeded and engineering controls are not feasible, a full face piece respirator with organic vapor cartridge may be worn up to 50 times the exposure limit or the maximum use concentration specified by the appropriate regulatory agency or respirator supplier, whichever is lowest. For emergencies or instances where the exposure levels are not known, use a full-face piece positive-pressure, air-supplied respirator. WARNING: Air purifying respirators do not protect workers in oxygen-deficient atmospheres.

Skin Protection:

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Eve Protection:

Use chemical safety goggles and/or a full face shield where splashing is possible. Maintain eye wash fountain and quick-drench facilities in work area.



P. O. Box: 23941 Jeddah - 21436, Saudi Arabia
Ph: 00966 50 6342946, (02) 6445388 - Fax: 00966 (02) 6445722
Email: info@mncp.com.sa Website: www.mncp.com.sa
Project Location: Phase 2, Industrial Estate, Rabigh – Saudi Arabia

9. Physical / Chemical Properties

Appearance: Clear liquid.Odor: Fruity odor.

Solubility : 1 ml/10ml water @ 25C

Specific Gravity : 0.902 @ 20C/4C **pH** : No information found.

% Volatiles by volume @ 21C (70F) : 100

Boiling Point : 77C (171F) **Melting Point** : -83C (-117F)

Vapor Density (Air=1) : 3.0

Vapor Pressure (mm Hg) : 76 @ 20C (68F)

Evaporation Rate (BuAc=1) : 6

10. Stability and Reactivity Data

Stability:

Stable under ordinary conditions of use and storage. Heat will contribute to instability. Slowly decomposed by moisture.

Hazardous Decomposition Products:

Carbon dioxide and carbon monoxide may form when heated to decomposition.

Hazardous Polymerization:

Will not occur.

Incompatibilities:

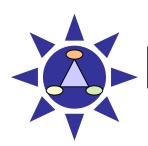
Avoid heat, flame and other sources of ignition. Contact with nitrates, strong oxidizers, strong alkalis, or strong acids may cause fire and explosions. Will attack some forms of plastic, rubber, and coatings.

Conditions to Avoid:

No information found.

11. Toxicological Information

Inhalation rat LC50: 200 gr ml/kg. Investigated as a mu	•	rat LD50: 562	20 mg/kg; Skin rab	obit LD50: > 20
\Cancer Lists\	_			
\Calicel Lists\				
	-NTP Carc	inogen		
Ingredient	Known	Anticipated	IARC Category	
Ethyl Acetate (141-78-6)	N	o No	None	



P. O. Box: 23941 Jeddah - 21436, Saudi Arabia
Ph: 00966 50 6342946, (02) 6445388 - Fax: 00966 (02) 6445722
Email: <u>info@mncp.com.sa</u> Website: <u>www.mncp.com.sa</u>
Project Location: Phase 2, Industrial Estate, Rabigh – Saudi Arabia

12. Ecological Information

Environmental Fate:

When released into the soil, this material may leach into groundwater. When released into the soil, this material may evaporate to a moderate extent. When released into water, this material may biodegrade to a moderate extent. When released to water, this material is expected to quickly evaporate. When released into the water, this material is expected to have a half-life of less than 1 day. This material has a log octanol-water partition coefficient of less than 3.0. This material is not expected to significantly bio accumulate. When released into the air, this material is expected to be readily degraded by reaction with photo chemically produced hydroxyl radicals. When released into the air, this material may be moderately degraded by photolysis. When released into the air, this material is expected to have a half-life between 1 and 10 days.

Environmental Toxicity:

This material is not expected to be toxic to aquatic life.

13. Disposal Considerations

Whatever cannot be saved for recovery or recycling should be handled as hazardous waste and sent to a RCRA approved waste facility. Processing, use or contamination of this product may change the waste management options. State and local disposal regulations may differ from federal disposal regulations. Dispose of container and unused contents in accordance with federal, state and local requirements.

14. Transport Information

Domestic (Land, D.O.T.)

Proper Shipping Name: ETHYL ACETATE

Hazard Class: 3 UN/NA: UN1173 Packing Group: II

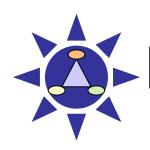
Information reported for product/size: 400LB

International (Water, I.M.O.)

Proper Shipping Name: ETHYL ACETATE

Hazard Class: 3 UN/NA: UN1173 Packing Group: II

Information reported for product/size: 400LB



P. O. Box: 23941 Jeddah - 21436, Saudi Arabia Ph: 00966 50 6342946, (02) 6445388 - Fax: 00966 (02) 6445722 Email: info@mncp.com.sa Website: www.mncp.com.sa Project Location: Phase 2, Industrial Estate, Rabigh – Saudi Arabia

15. Regulatory Information

Ingredient	tatus - Part 1\TSCA EC Japan Australia			
	Yes Yes Yes Yes			
\Chemical Inventory	Status - Part 2\			
Ingredient	Korea DSL NDSL Phil.			
	Yes Yes No Yes			
•	rnational Regulations - Part 1\SARA 302SARA 313			
Ingredient	RQ TPQ List Chemical Catg.			
Ethyl Acetate (141-78-6)				
\Federal, State & Inte	rnational Regulations - Part 2\			
Ingredient	-RCRATSCA- CERCLA 261.33 8(d)			
Ethyl Acetate (141-78-6)	5000 U112 No			

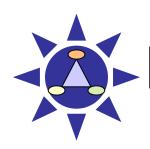
Chemical Weapons Convention: No TSCA 12(b): No CDTA: Yes SARA 311/312: Acute: Yes Chronic: Yes Fire: Yes Pressure: No

Reactivity: No (Pure / Liquid)

Australian Hazchem Code: 3[Y]E **Poison Schedule:** None allocated.

WHMIS:

This MSDS has been prepared according to the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.



P. O. Box: 23941 Jeddah - 21436, Saudi Arabia
Ph: 00966 50 6342946, (02) 6445388 - Fax: 00966 (02) 6445722
Email: info@mncp.com.sa Website: www.mncp.com.sa
Project Location: Phase 2, Industrial Estate, Rabigh – Saudi Arabia

16. Other Information

NFPA Ratings: Health: 1 Flammability: 3 Reactivity: 0

Label Hazard Warning:

WARNING! FLAMMABLE LIQUID AND VAPOR. HARMFUL IF SWALLOWED OR INHALED. AFFECTS CENTRAL NERVOUS SYSTEM. CAUSES IRRITATION TO SKIN, EYES AND RESPIRATORY TRACT.

Label Precautions:

Keep away from heat, sparks and flame. Avoid breathing vapor. Keep container closed. Use only with adequate ventilation. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

Label First Aid:

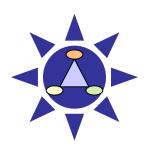
In case of contact, immediately flush eyes or skin with plenty of water for at least 15 minutes. Remove contaminated clothing and shoes. Wash clothing before reuse. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If swallowed, give large amounts of water to drink. Never give anything by mouth to an unconscious person. In all cases, get medical attention.

Product Use:

Ethyl acetate is most commonly used as a solvent (due to its dilution properties). As a high purity solvent, it is used in cleaning electric circuit boards and as a nail polish remover. At a lower purity, it can be used as in printing, pharmaceuticals, perfumes, food, decaffeination of tea/coffee and a carrier solvent for herbicides. Ethyl acetate is also used in coating formulations for wood furniture, agricultural, construction equipment, mining equipment and marine uses. It is also naturally produced in wine during the fermentation process. The main user end markets of these product are the **electronics, cosmetic, printing, food and coatings industries.**

Mohammad Nazir Chaudhry Chemical Products Co Ltd. provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy. This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product. Individuals receiving the information must exercise their independent judgment in determining its appropriateness for a particular purpose.

Mohammad Nazir Chaudhry Chemical Products Co Ltd. MAKES NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTIES OF



P. O. Box: 23941 Jeddah - 21436, Saudi Arabia
Ph: 00966 50 6342946, (02) 6445388 - Fax: 00966 (02) 6445722
Email: info@mncp.com.sa Website: www.mncp.com.sa
Project Location: Phase 2, Industrial Estate, Rabigh – Saudi Arabia

MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THE INFORMATION SET FORTH HEREIN OR THE PRODUCT TO WHICH THE INFORMATION REFERS.

ACCORDINGLY, <u>Mohammad Nazir Chaudhry Chemical Products Co Ltd.</u> WILL NOT BE RESPONSIBLE FOR DAMAGES RESULTING FROM USE OF OR RELIANCE UPON THIS INFORMATION.

Revision Date 09/02/2013

For further details: Contact Safety Department:-

Mohammad Nazir Chaudhry Chemical Products Co Ltd.,

Rabigh-Saudi Arabia Email: <u>info@mncp.com.sa</u> Cell: +966506342946